

## **ECR Data collection sheet**

	d by Supplier		lr	formation Completed by	SEG
Supplier Name			s	upplier Code	
Address				ffected Project (s)	
Tel. No.					
Fax No.				ffected Product (s)	
Part No.				roduct Family	
			_		
Part Name				haracteristic (s) affected:	S 🗆
Drawing No. (Version)			_   -		R/G □
SEG Plant (s) affected:			_   (		C/F/K □
DETAIL OF CHANGE (	COMPLETED	BY SUPPLIER)			
Change required for:	□ Proto	otype □ Preproduction	□ Production	Testing da FMEA or risk assessm	tta supplied □ Yes □ No nent supplied □ Yes □ No
1. Date of Proposed Ch	ange:				
2. Reason For Change:					
Type of change:	Yes No		Yes No		
		Product / Packaging		•	and materials (also at subcontractor
		Subcontractor Test methods/equipment	□ □ Reloca □ □ others:	ion/set-up production equi	pment at the same production site
		Relocation/set-up of		ing replacement or change	es to molds, tooling, fixtures,
		production site		rt machinery or processes	is to moras, tooming,
Other information:		Interchangeability affected			
		Time to incorporate change	e after approval?		
Explanation of chang (detail comparison be before and after the c	etween				
4.Timing plan details					
5. How will Quality and	capacity requi	rements be assured? (please	e include details of any	planned safety stock, and	scrap plan if required)
1	1				
6. Cost effect					
6. Cost effect		Note: if more space is re	quired, attach sketch o	or description of change on	a separate document
6. Cost effect Signed:		<u> </u>	•		·
		<u> </u>	equired, attach sketch o		a separate document  Date:
Signed: Name:		be submitted to responsible	Position:  Notes: SEG Supplier Quality	Engineer before the introdu	Date:
Signed: Name:		be submitted to responsible agreed upon with your SEG	Position:  Notes: SEG Supplier Quality contact, at least 6 more	Engineer before the introdu	Date:uction date of proposed change automotive purchasing)
Signed: Name:	(timing to be	be submitted to responsible agreed upon with your SEG	Notes: SEG Supplier Quality contact, at least 6 molecument does not rep	Engineer before the introdu nth before introduction for a lace a written approval of	Date:  uction date of proposed change automotive purchasing)  f SEG
Signed: Name:	(timing to be	be submitted to responsible agreed upon with your SEG Submission of this do ther for the start of prepara	Notes: SEG Supplier Quality contact, at least 6 molecument does not rep	Engineer before the introdu nth before introduction for a lace a written approval of or for the change impleme	Date:  uction date of proposed change automotive purchasing)  f SEG
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Signed: Name:  This do  Change Recinform the siscope of PP	quest has met upplier of final PAP, suppleme	be submitted to responsible agreed upon with your SEG Submission of this do ther for the start of preparation initial approval requirements approval status and further ental process audits, other do	Notes: SEG Supplier Quality contact, at least 6 more than 10 more than	Engineer before the introduction for a lace a written approval of or for the change implement of SEG	Date: uction date of proposed change automotive purchasing) f SEG entation itself  Management process and will
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Procedure expert: PUL-LA/ Tito Filho Moura